

SET. SNIP. SPREAD.

IT'S THAT SIMPLE, REALLY.

SET POUCHES ON SUBFLOOR



SNIP & SQUEEZE ADHESIVE



SPREAD & TROWEL



POUCH FLOORING ADHESIVES

Three easy steps to a faster wood flooring installation with less mess. Ideal for large and small jobs, the adhesive pouch offers multiple benefits for the installer, contractor or anyone involved in wood floor installations with adhesive. Pouch packaging provides a convenient option to traditional pails, while providing reliable and trusted Titebond 771-Step and Titebond 811 adhesives.



- Perfect for any size installation
- Reduces waste and cost
- Allows for faster job installations
- Easy to open and handle
- Extends product shelf life
- Always ensures fresh product

Available in easy to open 3 gal pails that contain 4 adhesive pouches.

MOISTURE CONTROL SYSTEMS

531 PLUS <i>Two Component Solvent-Free</i>	531 <i>Two Component Solvent-Based</i>	821-STEP <i>Urethane</i>	771-STEP <i>Advanced Polymer</i>
<ul style="list-style-type: none"> • Reduces moisture transmission rate by 90% • Dries fast and tack free / 2 hours under most conditions • 320 sq. ft. coverage at 5 mils • No moisture limitation for wood floor applications • Moisture content limit for resilient flooring 12 lbs. / 24 hours / per 1000 sq. ft. for calcium chloride test or 85% RH • Available in quarts for small applications • Low odor, zero VOC 	<ul style="list-style-type: none"> • Reduces moisture transmission rate by 75% – 90% • Dries fast and tack free overnight / 8 hours • 250 sq. ft. coverage at 6.5 mils Platinum Warranty • 400 sq. ft. coverage at 4 mils Gold Warranty • No moisture content limitation for wood flooring installations under Platinum Warranty • Below 12 lbs. / 24 hours / per 1000 sq. ft. for Gold Warranty • Available in quarts for small applications 	<ul style="list-style-type: none"> • Adhesive also serves as moisture and sound control system (3-in-1) • Allows for longer open working time • Solvent free, contains no water, <80 g/L VOC • Unlimited moisture control protection as all-in-one • Achieves IIC Rating of 53 and STC Rating of 53 for sound performance 	<ul style="list-style-type: none"> • Adhesive also serves as moisture and sound control system (3-in-1) • Allows for same day installation with adhesive, moisture and sound control • Solvent free, contains no water, 0 g/L VOC • Unlimited moisture control protection as all-in-one • Achieves IIC Rating of 69 and STC Rating of 67 for sound performance

FLOORING ACCESSORIES

- **Titebond Sausages** offer precise handling in hard to reach areas and are ideal for repairs, small installations and all glue assist applications
- **Urethane Repair System** enables contractors to repair loose or popping areas in a finished floor
- **Titebond Tape** is double-sided and provides a strong, permanent bond for all types of wood flooring installations including vertical applications
- **Adhesive Remover Wipes** are ideal for solvent based, advanced polymer and urethane adhesive cleanup
- **Concrete Primer** provides a fast 1-2 hour dry time
- **TiteGrab Adhesive** is an advanced polymer formula with fast grab ideal for vertical applications like moldings, trims and feature walls
- **Fast Set Adhesive** is a fast setting polyurethane for stair treads, tack strips, trims and moldings
- **Cove Base Adhesive** has a strong grab for rubber and vinyl cove bases as well as stair treads.
- **Tongue & Groove Glue** is designed for all types of engineered, floating and laminate floors
- **Ultimate MP Sealant** is perfect for baseboards and gaps between flooring boards

TROWELS



Visit Titebond.com for the most up-to-date product information

Franklin International

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MULTIPLE FLOORING ADHESIVE SOLUTIONS

WHICH ADHESIVE IS RIGHT FOR YOU?



WOOD FLOORING ADHESIVES



ADHESIVE SOLUTIONS

One Trusted Source

Titebond® offers a comprehensive selection of adhesives that exceed the requirements of today's professional flooring installer. Through diverse technologies and adhesive chemistries, these products are developed to deliver exceptional performance for the highest quality flooring installations.



- 991 PROVANTAGE**
 - Ideal for solid wood flooring up to 5/8" thick, engineered flooring and bamboo
 - Strong initial strength/grab minimizes board movement resulting in faster installation
 - Rapid cure rate reduces time to foot traffic, provides same day installation
 - Easy to cleanup and easy to trowel
- 821-STEP**
 - Unlimited moisture control protection when used as an all-in-one
 - Ideal for solid plank flooring, engineered flooring and bamboo installations
 - Offers excellent green grab and develops a superior ultimate bond
 - Remains flexible for the lifetime of the floor
- 811 ADVANTAGE**
 - Ideal for wood parquet and engineered and solid flooring installations
 - Excellent strength development and final bond
 - Can utilize the "wet lay" or "flash" methods of installation
 - Remains flexible for the lifetime of the floor
 - Recommended for sports flooring
- 801 PREFERRED**
 - Easiest to trowel urethane
 - Ideal for wood parquet and engineered flooring installations
 - Can utilize the "wet lay" or "flash" methods of installation
 - Remains flexible for the lifetime of the floor
- 771-STEP**
 - Unlimited moisture control protection when used as an all-in-one
 - Ideal for solid and engineered wood flooring and bamboo
 - For flooring installation and subfloor moisture and sound protection in one application
 - Excellent initial bond, easy to trowel and easy cleanup of wood floor surface
- 231 SELECT**
 - Ideal for the installation of parquet and engineered wood flooring
 - Very easy to trowel and cleanup
 - Minimizes the chances of hollow or popping spots
 - Solvent and isocyanate free
- 741 CHOICE**
 - Easy cleanup of prefinished floors
 - Zero VOCs, LEED V4 compliant
 - Remains flexible for the lifetime of the floor
 - Excellent initial bond, easy to trowel and fast strength development
 - Solvent and isocyanate free

WOOD FLOORING RECOMMENDATIONS	Solid (5/8" or less)	Engineered, Solid (5/8" or less) & Bamboo	Engineered, Parquet, Solid (5/8" or less) & Bamboo	Parquet & Engineered	Engineered, Parquet, Solid (5/8" or less) & Bamboo	Parquet & Engineered	Engineered, Parquet, Solid (5/8" or less) & Bamboo
TECHNICAL							
CLEANUP	Easily cleaned wet or dry with mineral spirits	Must complete cleanup before adhesive cures	Must complete cleanup before adhesive cures	Must complete cleanup before adhesive cures	Easily clean wet adhesive with a damp cloth or Titebond Adhesive Remover Wipes	Easily clean wet adhesive with a damp cloth or Titebond Adhesive Remover Wipes	Easily clean wet adhesive with a damp cloth or Titebond Adhesive Remover Wipes
USE WITH MOISTURE CONTROL SYSTEMS	531 only	821-Step / 531 Plus or 531	531/531 Plus	None	771-Step / 531 Plus or 531	None	531 / 531 Plus
GREEN GRAB	Excellent	Very Good	Good	Good	Very Good	Moderate	Very Good
GREEN	No	Yes	Yes	Yes	Yes	Yes	Yes
SHELF LIFE	1 year	1 year	1 year	1 year	1 year	2 years	1 year
METHOD OF CURE	Solvent evaporates	Moisture cure	Moisture cure	Moisture cure	Moisture cure	Water evaporates	Moisture cure
EASE OF TEAR-OUT	Difficult	Difficult	Easy	Easy	Moderate	Easy	Moderate
VOC CONTENT g/L	8.22 g/L	77 g/L	29 g/L	79 g/L	0 g/L (20 g/L during cure)	49.4 g/L	0 g/L (20 g/L during cure)
VOC-COMPLIANT	Yes	Yes	Yes	Yes	Yes	Yes	Yes
FLAMMABLE / HAZARDOUS	Yes	No	No	No	No	No	No
PERFORMANCE							
BOND STRENGTH / 14 DAY SHEAR	Strongest	Strongest	Stronger	Strong	Stronger	Strong	Stronger
EASE OF TROWELING	Easy	Easy to moderate	Easy to moderate	Easiest	Easy	Easiest	Easy
TIME BEFORE FOOT TRAFFIC	4 hours	24 hours	24 hours	24 hours	4 hours	24 hours	4 hours
OPEN TIME	30-45 minutes	30-90 minutes	30-90 minutes	30-90 minutes	25-45 minutes	45-60 minutes	25-45 minutes
COMPATIBLE WITH RADIANT HEAT FLOORS	Yes	Yes	Yes	Yes	Yes	No	Yes
SUBFLOOR MOISTURE CHECK: (CALCIUM CHLORIDE / RELATIVE HUMIDITY)	3 lbs / 75% RH	3 lbs / 75% RH as an adhesive (Unlimited as a moisture control)	3 lbs / 75% RH	3 lbs / 75% RH	3 lbs / 75% RH as an adhesive (Unlimited as a moisture control)	3 lbs / 75% RH	3 lbs / 75% RH
APPLICATION							
PARQUET MAX THICKNESS (1/8" X 1/8" X 1/8" SQ NOTCH)	3/4" (227.5 sq ft / pail)	3/4" (227.5 sq ft / pail)	3/4" (227.5 sq ft / pail)	3/4" (227.5 sq ft / pail)	3/4" (227.5 sq ft / pail)	1/2" (210 sq ft / pail)	3/4" (227.5 sq ft / pail)
ENGINEERED (WIDTH 3" OR LESS) MAX THICKNESS (NUMBER OF PLYS) 3/16" X 1/4" X 1/2" C-C (OR 5/16" SPACE) V-NOTCH 3/16" X 1/4" X 11/16" C-C (OR 1/2" SPACE) V-NOTCH	3/4" (Unlimited) N/A 175 sq ft / pail	3/4" (Unlimited) N/A 175 sq ft / pail	3/4" (Unlimited) N/A 175 sq ft / pail	3/4" (Unlimited) N/A 175 sq ft / pail	3/4" (Unlimited) N/A 175 sq ft / pail	3/4" (Unlimited) N/A 175 sq ft / pail	3/4" (Unlimited) N/A 227.5 sq ft / pail
ENGINEERED (WIDTH 3" OR GREATER) MAX THICKNESS (NUMBER OF PLYS) 3/16" X 3/16" X 3/16" SQ NOTCH 3/16" X 1/4" X 11/16" C-C (OR 1/2" SPACE) C-C V-NOTCH	3/4" (Unlimited) 122.5 sq ft / pail	3/4" (Unlimited) 122.5 sq ft / pail	3/4" (Unlimited) 122.5 sq ft / pail	3/4" (Unlimited) 122.5 sq ft / pail	3/4" (Unlimited) 122.5 sq ft / pail	N/A N/A	3/4" (Unlimited) 122.5 sq ft / pail
SOLID (WIDTH 3" OR LESS) MAX THICKNESS 3/16" X 1/4" X 1/2" C-C (OR 5/16" SPACE) SQ NOTCH	5/8" (175 sq ft / pail)*	5/8" (175 sq ft / pail)*	5/8" (175 sq ft / pail)	N/A	5/8" (175 sq ft / pail)*	N/A	5/8" (175 sq ft / pail)*
SOLID (WIDTH 3" OR GREATER) MAX THICKNESS (3/16" X 3/16" X 3/16") SQ NOTCH	5/8" (122.5 sq ft / pail)	5/8" (122.5 sq ft / pail)	5/8" (122.5 sq ft / pail)	N/A	5/8" (122.5 sq ft / pail)	N/A	5/8" (122.5 sq ft / pail)
MOISTURE CONTROL (ENGINEERED) MAX THICKNESS (1/4" X 3/16" V-NOTCH) SAW TOOTH	N/A	Unlimited (122.5 sq ft / pail)	N/A	N/A	Unlimited (122.5 sq ft / pail)	N/A	N/A

*CAN ALSO BE USED ON BAMBOO

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RESILIENT FLOORING ADHESIVES



- 670**
 - Designed for LVT, solid vinyl tile & rubber flooring
 - Excellent tack for repositioning
 - Can be rolled for pressure sensitive installs
- 675**
 - Extra strength for hard to bond LVT applications
 - Can be rolled for pressure sensitive applications
 - Fast setting
 - Does not promote plasticizer migration
 - Bonds up to 99% RH
- 720**
 - Designed for carpet, resilient sheet goods, cork and rubber tile
 - Fast tack
 - Designed for light traffic areas
 - Good handling properties
 - Water resistant
- 780**
 - Designed for all types of carpet, felt backed resilient sheet goods, cork, rubber tile and LVT/Plank
 - Superior bond designed to last the lifetime of the floor
 - Fast grab to reduce curl in sheet goods
 - Bonds up to 99% RH (90% RH for sheet vinyl)
 - Good handling properties
- 920**
 - Pressure sensitive properties with extended open time for easy placement and repositionability
 - Designed for VCT and in heavy traffic areas
 - High moisture limitation
 - Dries clear

WOOD FLOORING RECOMMENDATIONS	LVT, Rubber	LVT/Plank, Cork, Stairs	Resilient Sheet, Carpet	Multi-Purpose	VCT
TECHNICAL					
CLEANUP	Wet adhesive can easily be cleaned with a damp (water) cloth	Wet adhesive can easily be cleaned with a damp (water) cloth	Use water to remove adhesive and clean tools	Use water to remove adhesive and clean tools	Use water to remove adhesive and clean tools
GREEN GRAB	Moderate	Good	Moderate	Good	N/A
GREEN	Yes	Yes	Yes	Yes	Yes
SHELF LIFE	2 years	2 years	2 years	2 years	2 years
EASE OF TEAR-OUT	Moderate	Difficult	Moderate	Difficult	Moderate
VOC CONTENT g/L	<50 g/L	<50 g/L	<50 g/L	<50 g/L	<50 g/L
VOC-COMPLIANT	Yes	Yes	Yes	Yes	Yes
PERFORMANCE					
BOND STRENGTH / 14 DAY SHEAR	Stronger	Strongest	Moderate	Strongest	Stronger
EASE OF TROWELING	Easy	Easy	Easy	Easy	Easy
TIME BEFORE FOOT TRAFFIC	24 hours	24 hours	24 hours	24 hours	24 hours
OPEN TIME	20-30 minutes	10-30 minutes	10-30 minutes	10-30 minutes	Minimum 20 minutes
COMPATIBLE WITH RADIANT HEAT FLOORS	Yes	Yes	Yes	Yes	Yes
SUBFLOOR MOISTURE CHECK: (CALCIUM CHLORIDE / RELATIVE HUMIDITY)	8 lbs / 90% RH	8 lbs / 99% RH	8 lbs / 85% RH	8 lbs / 99% RH (90% RH for sheet vinyl)	7 lbs / 90% RH
APPLICATION					
LVT AND RUBBER FLOORING (1/16" SQ NOTCH)	150 sq ft / gal	150 sq ft / gal	N/A	150 sq ft / gal	N/A
CORK UNDERLAYMENT (1/16" SQ NOTCH)	150 sq ft / gal	150 sq ft / gal	N/A	150 sq ft / gal	N/A
LVT/PRESSURE SENSITIVE (ROLLER - 3/8" NAP) 1/16" X 1/32" X 5/64" U-NOTCH	150 - 200 sq ft / gal 250 - 300 sq ft / gal	150 - 200 sq ft / gal 250 - 300 sq ft / gal	N/A N/A	150 - 200 sq ft / gal 250 - 300 sq ft / gal	N/A N/A
CARPET (3/32" AND 1/8" SQ NOTCH)	N/A	N/A	99 - 135 sq ft / gal	99 - 135 sq ft / gal	N/A
TILE/VCT (1/16" AND 3/32" SQ NOTCH)	N/A	N/A	N/A	130 - 150 sq ft / gal	150 - 250 sq ft / gal
SHEET GOODS (1/16" SQ NOTCH)	N/A	N/A	150 sq ft / gal	150 sq ft / gal	N/A